



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D3298-005
Job Sheet 179445



Part No: D3298-005

Job Qty: 4 ea

Part Name: Tube Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/19/18

Job Tracking No:

Due Date: 7/6/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEET 3 IPP A 04.09.02 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		7/6/18	0.00	0.00	Start Up Small Fab-2		SMB
100	Small Fab	4 pcs		7/6/18	0.00	3.96	Small Fab-3		SMB
110	QC	4 pcs		7/6/18	0.00	0.00	QC5		38
120	Packaging	4 pcs		7/6/18	0.00	0.00	Packaging3-1	5/21/18	JUL 17 2018
130	QC21-SA	4 Ea		7/6/18	0.00	0.00	QC21		JUL 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN818-6D	Nut	8 Ea (2 ea)	90-Start up Operation	fm137459-70 X6
M6061T6T0.375W.035	6061-T6 Round Tube .375 X.035W	7.6664 ft (1.9166 ea)	90-Start up Operation	5024959
MS20819-6D	Sleeve	8 Ea (2 ea)	90-Start up Operation	5011351 X6

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN818-6D	8	6	0
	M6061T6T0.375W.035	8	68	0
	MS20819-6D	8	12	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Description W	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐	AGAINST DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐
		MRB (QSI042) Approval
		Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause

Environment	☐	No Re-verification
Design	☐	Operator
Doc/Data	☐	Offset/Setup
Equip/Tooling	☐	Supplier
Handling/Pre	☐	Training
Material	☐	Use for Testing
Internal Transport	☐	Poor Information
Tribal Knowledge	☐	Rushing
LOA	☐	Product Improvement
Substation	☐	Process Improvement
Past Expiry Date	☐	Manufacturing Process
Misidentified	☐	Past Due

Cracks
Crimp/Kink/Ripple/Wave
Cuffs
Crushing
Heat Treat
Wave/Twist in Tube
Marks/Chatter

Broken/Damage/Defect
Inspection Incomplete/Unqualified
Contamination
Countersink
Cut Too Short
Instructions Incomplete/Unclear
Drill Holes

Weld
Wrong Stock Pulled
Out of Sequence
Off-set
Mislabeled
Fit/Function
Misaligned/off center

Container No: S092458
Part: D3298 - 005
Job No: 179445
Serial No/Batch: S092458
Revision:
Inspector:
Exp Date:
Instructions:

OTHER :

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DATE
07/17/19

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev I